

2015-CURRENT
CHEVY 2500-3500
TRADITIONAL REAR REPLACEMENT
TB, DTB

TOOLS:

RATCHET	21MM DEEPWELL SOCKET
15MM SOCKET	FLATHEAD SCREWDRIVER
21MM COMBINATION WRENCH	21MM WRENCH
15MMCOMBINATION WRENCH	3/4 " SOCKET
3/4 " WRENCH	

FACTORY BUMPER REMOVAL:

1. UNPLUG 7WAY PLUG.
2. ***IF EQUIPPED WITH REAR SENSORS, DISCONNECT WIRING HARNESS. REMOVE FROM FACTORY BUMPER AFTER BUMPER HAS BEEN REMOVED FROM TRUCK. (DO NOT PULL ON REAR SENSOR FROM BEHIND)
3. DISCONNECT ALL WIRING FROM FACTORY REAR BUMPER.
4. REMOVE THE 15MM, 21MM BOLTS HOLDING THE BUMPER ON TO FRAME AND RECEIVER
5. REMOVE ALL 18MM BOLTS FROM BED TO REMOVE FACTORY BUMPER.WITH A LIFTING DEVICE LIFT THE BED UP IN THE REAR OF THE

TRUCK TO ALLOW CLEARANCE FOR THE BUMPER TO BE REMOVED AND REMOVE BUMPER

REPLACEMENT BUMPER INSTALLATION:

1. PUT BUMPER INTO POSITION WITH BRACKET FITTING INSIDE OF TUBE FRAME AND SLIDE INTO FRAME. (DEPENDING ON MODEL OF TRUCK YOU WILL HAVE TO REMOVE ONE 21MM BOLT ON EACH SIDE OF RECEIVER TO MOUNT BUMPER IN PLACE)
2. USING SUPPLIED HARDWARE AND FACTORY BOLTS INSTALL BACK ON TROUGH FRAME AND BUMPER AND HAND TIGHTEN ONLY.
3. USING SUPPLIED BOLTS AND PROVIDED NUTS, PUT BOLTS INTO RECEIVER THROUGH REPLACEMENT BUMPER AND HAND TIGHTEN ONLY.
4. ALIGN AND ADJUST TO CORRECT PLACEMENT AND TIGHTEN SECURELY.
5. IF EQUIPPED WITH REAR SENSORS, USE SMALL SCREWDRIVER TO OPEN RETAINER SLIGHTLY AND PUSH SENSOR THROUGH RETAINER FROM THE FRONT SIDE OF THE SENSOR.
6. TO REMOVE THE SENSOR SLEEVES, USE THE SMALL SCREWDRIVER TO DEPRESS THE 4 RETAINERS ON EACH SLEEVE AND GENTLY PUSH THROUGH THE FRONT OF THE BUMPER.
7. INSTALL SLEEVES INTO FACTORY BUMPER REAR SENSOR HOLES FROM THE FRONT BY PUSHING IT UNTIL IT SEATS.

8. REMOVE 7WAY PLUG FROM FACTORY BUMPER AND INSTALL INTO REPLACEMENT BUMPER.
9. REMOVE WIRING HARNESS FROM FACTORY BUMPER AND INSTALL ONTO REPLACEMENT BUMPER.
10. INSTALL REAR SENSORS INTO REPLACEMENT BUMPER.
11. ENSURE ALL CONNECTIONS FROM WIRING HARNESS ARE SECURE.

THANK YOU FOR CHOOSING TOUGH COUNTRY PRODUCTS